



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3338-1
Job Sheet 211509



Part No: D3338-1

Job Qty: 12 pcs

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/20/20

Job Tracking No:

Due Date: 7/22/20

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG REV A IPP: A 05.02.09 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
110	Purchasing	12 pcs	7/21/20	0.00	0.00	0.00	Purchasing - 1		JUL 23 2020	
							Purchasing - 2			
							Purchasing - 3			
120	Packaging 2-1 - Receive - B4B	12 pcs	7/21/20	0.00	0.00	0.00	Packaging 2 - 1 - B4B		JUL 23 2020	
							Packaging 2 - 2 - B4B			
							Packaging 2 - 3 - B4B			
							Packaging 2 - 5 - B4B			
							Packaging 2 - 4 - B4B			
							Packaging 2 - 6 - B4B			
							Packaging 2 - 7 - B4B			
							Packaging 2 - 8 - B4B			
							Packaging 2 - 9 - B4B			
							Packaging 2 - 10 - B4B			
							Packaging 2 - 11 - B4B			
							Packaging 2 - 12 - B4B			
							Packaging 2 - 13 - B4B			
							Packaging 2 - 14 - B4B			
							Packaging 2 - 15 - B4B			
							Packaging 2 - 16 - B4B			
							Packaging 2 - 17 - B4B			
							Packaging 2 - 18 - B4B			
							Packaging 2 - 19 - B4B			
							Packaging 2 - 20 - B4B			
							Packaging 2 - 21 - B4B			
							Packaging 2 - 22 - B4B			
							Packaging 2 - 23 - B4B			
							Packaging 2 - 24 - B4B			
							Packaging 2 - 25 - B4B			
							Packaging 2 - 26 - B4B			
							Packaging 2 - 27 - B4B			
							Packaging 2 - 28 - B4B			



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S289772



Part: D3338-1

Job No: 211509

Serial No/Batch: S289772

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/23/20

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					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					Packaging 2 - 37 - B4B	
130	QC 6	12 pcs	7/21/20	0.00 0.00	QC 6 - 9	D 20-9-3
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	
					QC 6 - 82	
140	Handfinish - 1-1 Chemical-B4B	12 pcs	7/21/20	0.00 0.21	Handfinish - 1 - 1 - B4B	
					Handfinish - 1 - 2 - B4B	
					Handfinish - 1 - 3 - B4B	
					Handfinish - 1 - 4 - B4B	
					Handfinish - 1 - 5 - B4B	
					Handfinish - 1 - 6 - B4B	
					Handfinish - 1 - 7 - B4B	
					Handfinish - 1 - 8 - B4B	
					Handfinish - 1 - 9 - B4B	
					Handfinish - 1 - 10 - B4B	
					Handfinish - 1 - 11 - B4B	
					Handfinish - 1 - 12 - B4B	
					Handfinish - 1 - 13 - B4B	
					Handfinish - 1 - 14 - B4B	
					Handfinish - 1 - 15 - B4B	
					Handfinish - 1 - 16 - B4B	
					Handfinish - 1 - 17 - B4B	
					Handfinish - 1 - 18 - B4B	
					Handfinish - 1 - 19 - B4B	
					Handfinish - 1 - 20 - B4B	
					Handfinish - 1 - 21 - B4B	
					Handfinish - 1 - 22 - B4B	
150	QC 7	12 pcs	7/21/20	0.00 0.00	QC 7 - 10	
					QC 7 - 13	
					QC 7 - 14	
					QC 7 - 15	
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				QC 7 - 17	
				QC 7 - 18	
				QC 7 - 19	
				QC 7 - 2	
				QC 7 - 28	
				QC 7 - 3	
				QC 7 - 30	
				QC 7 - 34	20-09-4
				QC 7 - 36	
				QC 7 - 37	
				QC 7 - 41	
				QC 7 - 47	
				QC 7 - 48	
				QC 7 - 51	
				QC 7 - 58	
				QC 7 - 59	
				QC 7 - 60	
				QC 7 - 9	
				QC 7 - 68	
				QC 7 - 50	
				QC 7 - 67	
				QC 7 - 40	
				QC 7 - 24	
				QC 7 - 43	
				QC 7 - 61	
				QC 7 - 81	
				QC 7 - 76	
				QC 7 - 79	
				QC 7 - 83	
				QC 7 - 82	
				QC 7 - 87	
160 Powdercoat - 1 White Gl(A)- B4B <i>11/25/11/81</i>	12 pcs	7/22/20	0.00 0.10	Powdercoat - 1 - B4B	
				Powdercoat - 2 - B4B	
				Powdercoat - 3 - B4B	20-09-4
				Powdercoat - 4 - B4B	
				Powdercoat - 5 - B4B	
				Powdercoat - 6 - B4B	
				Powdercoat - 7 - B4B	
				Powdercoat - 8 - B4B	
				Powdercoat - 9 - B4B	
				Powdercoat - 10 - B4B	
170 QC 3	12 pcs	7/22/20	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	

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					QC 3 - 19	
					QC 3 - 43	
					QC 3 - 24	DAS
					QC 3 - 61	82
					QC 3 - 81	9-89
					QC 3 - 82	SEP 04 2020
					QC 3 - 87	
					175 Packaging 3-1 - Stock - B4B	12 pcs
Packaging 3 - 2 - B4B						
Packaging 3 - 3 - B4B						
Packaging 3 - 4 - B4B						
Packaging 3 - 5 - B4B						
Packaging 3 - 6 - B4B						
Packaging 3 - 7 - B4B						
Packaging 3 - 8 - B4B						
Packaging 3 - 9 - B4B						
Packaging 3 - 10 - B4B						
Packaging 3 - 11 - B4B						
Packaging 3 - 12 - B4B						
Packaging 3 - 13 - B4B						
Packaging 3 - 14 - B4B						
Packaging 3 - 15 - B4B						
Packaging 3 - 16 - B4B						
Packaging 3 - 17 - B4B						
Packaging 3 - 18 - B4B						
Packaging 3 - 19 - B4B						
Packaging 3 - 20 - B4B						
Packaging 3 - 21 - B4B						
Packaging 3 - 22 - B4B	DAS					
Packaging 3 - 23 - B4B	84					
Packaging 3 - 24 - B4B	9-89					
Packaging 3 - 25 - B4B						
Packaging 3 - 26 - B4B						
Packaging 3 - 27 - B4B						
Packaging 3 - 28 - B4B						
Packaging 3 - 29 - B4B						
Packaging 3 - 30 - B4B						
Packaging 3 - 31 - B4B						
Packaging 3 - 32 - B4B						
Packaging 3 - 33 - B4B						
Packaging 3 - 34 - B4B						
Packaging 3 - 35 - B4B						
Packaging 3 - 36 - B4B						
Packaging 3 - 37 - B4B						
180 QC 21 - SA	12 pcs	7/22/20	0.00 0.00	QC 21 - SA - 21	57 527	
				QC 21 - SA - 70		
				QC 21 - SA - 9	SEP 8 2020	
				QC 21 - SA - 77	DAS 77	

Part Op 110 - (Purchasing) Issue PO POHB046538 1- Check for extrusion defects while loading into the machine 2- Machine as Descriptions: per Folio FA506 and Dwg D3338

- 120 - (Receive & Inspect for Damage & Mat'l Certs)
- 130 - (QC6- All purchased or subcontracted products)
- 140 - (Chemical Conversion Coat per QSI005 4.1)
- 150 - (QC7-Inspect Chemical Conversion Coat)
- 160 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum)
- 170 - (QC3- Inspect Part Finish)
- 175 - (Identify as per dwg & Stock Location:_____)
- 180 - (QC21- Final Inspection - Work Order Release)

Patrick Lussier

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2423	Lug Extrusion	.8400 ft (.07 ea)	110-Purchasing	
D3338-1P	Mounting Lug	12 pcs (1 ea)	110-Purchasing	5289770

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2423	1	492	0
	D3338-1P	12	0	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Log	4.450inches ± 0.010	4.460 4.440		
2	Mounting Log	0.306inches ± 0.010	0.316 0.296		
3	Mounting Log	2.200inches ± 0.030	2.230 2.170		
4	Mounting Log	0.735inches ± 0.010	0.745 0.725		
5	Mounting Log	0.250inches ± 0.010	0.260 0.240		
6	Mounting Log	0.400inches ± 0.010	0.410 0.390		
7	Mounting Log	1.200inches ± 0.010	1.210 1.190		
8	Mounting Log	3.700inches ± 0.005	3.705 3.695		
9	Mounting Log	0.375inches ± 0.010	0.385 0.365		
10	Mounting Log	0.750inches ± 0.010	0.760 0.740		
11	Mounting Log	0.257inches + 0.005 - 0.000	0.262 0.257		

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046538



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB046538
PO Date: 6/3/20
Due Date: 7/15/20
Purchase Order Revision:
Revision Date:
Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	211509	D3338-1P	D3338 Rev.A			Mounting Lug : Various STC's receive pcs	Firmed -		7/22/20	12 pcs	0 pcs	12 pcs	\$20.60/pcs	\$247.20
Line Item Note UNPAINTED														
7	209169	D3338-1P	D3338 Rev.A			Mounting Lug : Various STC's receive pcs	Firmed -		7/23/20	8 pcs	0 pcs	8 pcs	\$25.85/pcs	\$206.80
Line Item Note PAINTED														
													Grand Total:	\$454.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev #	Material Batch #	Paint Batch #	P.O. Number
✓ 2	D2230-3P	Mounting Lug	G	S187667	919444	HB046538
✓ 39	D2230-3P	Mounting Lug	G	S187667	919399	HB046538
✓ 119	D2230-3P	Mounting Lug	G	S187667	919625	HB046538
8	D3338-1P	Mounting Lug	A	S141186	PO33266	HB046538
60	D3235-1P	Mounting Lug	A	S187667	919446	HB046538
→ 12	D3338-1P- UNPAINTED	Mounting Lug	A	S141186	-	HB046538

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, July 15, 2020



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 27542
Shipment Date: 15-Jul-2020
Ship Via: Pick up at METEC
Order Number: 4860
Order Date: 06/03/2020

Customer Code: DART
Phone: (613) 632-9577
PO Number: PHOB046538
Terms: Net 60 Days

Quantity							Job	
Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Number
1	160	160 /	0	0	EA	DART-D2230-3P Mounting Lug alodined and painted as per QSI005	G	4860-01
3	8	8	0	0	EA	DART-D3338-1P Mounting Lug alodined and painted as per QSI005	A	4860-03
4	12	12 /	0	0	EA	DART-D3338-1P-UNPAINTED Mounting Lug, unpainted	A	4860-04
5	60	60 /	0	0	EA	DART-D3235-1P Mounting Lug alodined and painted as per QSI 005	A	4860-05

RECEIVED
JUL 17 2020
DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Heather Nibbel

Packing Clerk's Signature
Metec Metal Technology Inc

Received In Good Order By
Dart Aerospace Ltd.